

Receiving Report

Date: 13/5/24

Batch No: M126952

Supplier: METALUX CO LTD

Dart P/O: 21193

Packing Slip: Yes ✓ No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes ✓ No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes ✓ No N/A
 QC6 Inspection N/A
 Work Order 8 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 13/5/24
 Date
 Received/Costing
 Initial

Location

Purchase Order Receipt Listing

Page 1 of 1

Tuesday, September 24, 2013 8:17:34 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO21193 Receipt Dates from 9/24/2013 to 9/24/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MET001	Metaux Castle								
PO21193	1		M174PH-H900R1.000	f	9/13/2013	9/24/2013	107.2500	\$7.80	0.0000	0	\$836.23
CAD	No		17-4SS H900 ROUND BAR 1.00 m126952	f	108.0000	DESJ02		\$836.23	0.0000	0	
	2		M174PH-H900R1.375	f	9/13/2013	9/24/2013	51.3330	\$14.98	0.0000	0	\$768.80
	No		17-4 SS H900 ROUND BAR 1.375 m126952	f	48.0000	DESJ02		\$768.80	0.0000	0	

Total Received Quantity: 158.5830
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$1,605.03
Total Balance Due Quantity: 0.7500

10/24/13 REC

M126952

**Castle Metals®**

A. M. Castle & Co.

COPIE

BORDEREAU DE MARCHANDISES

Page 1 of 1

No de Formulaire d'Emballage / Pack Slip No:1500868

Expédié de / Ship From: A. M. Castle & Co. Chicago 3400 North Wolf Road Franklin Park, IL 60131		Vendu à / Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Expédié à / Ship To: METCOR INC. 560 BOUL. ARTHUR-SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA		Livré à / Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date d'expédition / Date Shipped	F.O.B.	Modalités de transport / Freight Terms		Transporteur / Carrier		No du Bon de connaissance / BOL No	N° de livraison / Delivery No
12-SEP-2013	ORIGIN	Prepaid		CASTLE_NETWORK K		1508495	119128361

Détails d'expédition / Shipment Details	Destination finale / Final Destination Branch -
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N° de commande / Order No	N° de ligne / Line No	N° d'article / Item No	Description	
3019065	2	14974.MO	1.3750.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND A.132.0000-156.0000 CUT TO 153.99999802 IN () - CUT IN 4TH'S SPECIFICATIONS: AMS 5643 (EMAIL P/W TO CHANTAL: clavoie@dartaero.com)	
N° de bon de commande / Purchase Order No		Nbre de pièces / Part Number	Qté commandée / Ordered Qty	Qté Facturée / Invoice Qty
21193			4.00 PCS	51.3333 FT

Détails / Details	Usine / Mill	No de coulee / Heat Number	Code mec / Mech Id	Pièces / PCS	Largeur (Pouce) / Width (IN)	Longueur (Pouce) / Length (IN)	Qté expédiée / Shipped Qty (LBS)
	NORTH AMERICAN STAINLESS	J2J6		4			259.2333

Nous certifions par la présente que le matériel couvert par cette certification est conforme aux spécifications susmentionnées et aux exigences applicables pour le matériel, y compris toute spécification faisant partie de la description. Les rapports d'essai sont archivés pour fins de consultation. Toute requête concernant du matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par le client ne peut être retourné pour crédit.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Ce matériel a été reçu et inspecté par
Reviewed by Authorized Castle Metals Representative:

Date:

Name:

Castle Metals FP

WENT NUMBER J2576
MECHANICAL ID _____
ITEM CODE 14974
LOT NUMBER _____
PO NUMBER 229959
RECEIPT DATE 8-28-73
SUPPLIER NAS
SPECIFICATION _____
LOS P
COMMENT _____
APPROVED h



**NORTH AMERICAN
STAINLESS**

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 865519 05

Mail To:

A.M. CASTLE AND COMPANY
1420 KENSINGTON ROAD-SUITE 220
OAK BROOK IL 60523

Ship To:

A.M. CASTLE AND COMPANY
3400 NORTH WOLF ROAD
FRANKLIN PARK IL 60131

Date: 8/28/2013 Page: 1 OF 2

Steel: 630(17-4)

Finish: Cold Finish

Dia/Thk: 1.3750 in

Log Length:

Length: 144.00 in

Corrosion:

Customer: 0032 001

NAS Order: LP 3937 1

Your Order: 229959

Item Code: 14974

PRODUCT DESCRIPTION:

AMS 2303H, AMS 5643R

Round Bar, Annealed, Smooth Turned, Cold Finished

UNS S17400, EN 10204 3.1, ASTM A484/11

ASTM A564/10 ASME SA564-07, ASTM F899/11 (CHEM ONLY)

AMS 5643R, MACRO OK

SOLUTION ANNEALED @ 1900F MIN FOR 1 HR MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMR 252.225-7014A-1 EU DIRECTIVE
2011/65/EU. RoHS. KAP+AOO+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

8/31/04

Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight
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HP66888 4095

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

Heat	Supplier #	CM	C %	CR %	CO %	GR %	CU %	MS %	MO %	N %	NI %	P %
J236		US	.023	.238	.07	15.19	3.09	.74	.18	.035	4.21	.022
			S %	SI %	TA %	TI %						
			.0270	.50	.0050	.0020						

MECHANICAL PROPERTIES

	HB	Grain	Ferrite	TS-900CAP	YS-900CAP	EL-900CAP	RA-900CAP	RC-900CAP	FREQ.
	No.	No.	%	KSI	KSI	% 4D	%	No.	No.
HP66888 R L	330.0	8.0	.20	200.59	180.25	13.03	48.60	43.0	.22

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS

Technical
Dept. Mgr.

ERIC HESS



**NORTH AMERICAN
STAINLESS**

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6080

Certificate: 865519 05	Mail To: A.M. CASTLE AND COMPANY 1420 KENNINGTON ROAD-SUITE 220 OAK BROOK IL 60523	Ship To: A.M. CASTLE AND COMPANY 3400 NORTH WOLF ROAD FRANKLIN PARK IL 60131	Date: 8/28/2013 Page: 2 of 2
Customer: 0032 001			Steel: 630(17-4)
NAS Order: LP 3937 1			Finish: Cold Finish
Your Order: 229959	Item Code: 14974		Dia/Thk: 1.3750 in
			Leg Length:
			Length: 144.00 in
			Corrosion:

PRODUCT DESCRIPTION:

AMS 2303E, AMS 5643R
Round Bar, Annealed, Smooth Turned, Cold Finished
UNS S17400, EN 10204 3.1, ASTM A484/11
ASTM A564/10 ASME SA564-07, ASTM F899/11(CHEM ONLY)
AMS 5643R, MACRO OK
SOLUTION ANNEALED 8 1900F MIN FOR 1 HR MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMR 252.225-7014A-1 EU DIRECTIVE
2011/65/EU. RoHS. BAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight
BF66888	4095								

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

Heat	Supplier #	CM	C %	CB %	CO %	CR %	CU %	HN %	MO %	N %	NI %	P %
J2J6		US	.023	.238	.07	15.19	3.09	.74	.16	.035	4.21	.022
			S %	SI %	TA %	TI %						
			.0270	.50	.0050	.0020						

MECHANICAL PROPERTIES

1	2	SEV.
o	1	No.
o	1	No.
BF66888	R L	.12

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS

Technical
Dept. Mgr.

ERIC HESS

**Castle Metals®**

A. M. Castle & Co.

COPIE**BORDEREAU DE MARCHANDISES**

Page 1 of 1

No de Formulaire d'Emballage / Pack Slip No:1500874

Expédié de / Ship From: A. M. Castle & Co. Cleveland 26800 Miles Road Bedford Heights, OH 44146		Vendu à / Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Expédié à / Ship To: METCOR INC. 560 BOUL. ARTHUR-SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA		Livré à / Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date d'expédition / Date Shipped	F.O.B.	Modalités de transport / Freight Terms		Transporteur / Carrier		No du Bon de connaissance / BOL No	N° de livraison / Delivery No
12-SEP-2013	ORIGIN	Prepaid		CASTLE_NETWORK K		1508501	119125457

Détails d'expédition / Shipment Details	Destination finale / Final Destination Branch -
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N° de commande / Order No	N° de ligne / Line No	N° d'article / Item No	Description	
3019065	1	14968.MO	1.0000.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND A.132.0000-156.0000 CUT TO 143 IN () - CUT IN 4TH'S SPECIFICATIONS: AMS 5643 (EMAIL P/W TO CHANTAL: clavoie@dartaero.com)	
N° de bon de commande / Purchase Order No		Nbre de pièces / Part Number	Qté commandée / Ordered Qty	Qté Facturée / Invoice Qty
21193			9.00 PCS	107.2500 FT

Détails / Details						
Usine / Mill	No de coulee / Heat Number	Code mec / Mech Id	Pièces / PCS	Largeur (Pouce) / Width (IN)	Longueur (Pouce) / Length (IN)	Qté expédiée / Shipped Qty (LBS)
NORTH AMERICAN STAINLESS	J0V1		9			286.3575

Nous certifions par la présente que le matériel couvert par cette certification est conforme aux spécifications susmentionnées et aux exigences applicables pour le matériel, y compris toute spécification faisant partie de la description. Les rapports d'essai sont archivés pour fins de consultation. Toute requête concernant du matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par le client ne peut être retourné pour crédit.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Ce matériel a été reçu et inspecté par
Reviewed by Authorized Castle Metals Representative:

Date:

Name:

CASTLE METALS - CLE

HEAT NUMBER J0V1
MECHANICAL ID _____
ITEM CODE 14968
LOT NUMBER 1274185
PO NUMBER 225430
RECEIPT 8-21-13
SUPPLIER NAS
LCS _____
COMMENT _____
APPROVED 6

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 862415 02 Mail To:
A.M. CASTLE AND COMPANY
1420 KENSINGTON ROAD-SUITE 220
OAK BROOK IL 60523

Ship To:
A.M. CASTLE AND COMPANY
16800 MILES ROAD
BEDFORD HEIGHTS OH 44146

Date: 8/18/2013 Page: 1 Of 1
Steel: 630(17-4)
Finish: Cold Finish
Dia/Thk: 1.0000 in
Leg Length:
Length: 144.00 in
Corrosion:

Customer: 0032 005

NAS Order: LP 2273 1

Your Order: 225430

Item Code: 14968

PRODUCT DESCRIPTION:

AMS 2303E, AMS 5643R
Round Bar, Annealed, Smooth Turned, Cold Finished
UNS S17400, EN 10204 3.1, ASTM A484/11
ASTM A564/10 ASME SA564-07, ASTM F899/11(CHEM ONLY)
AMS 5643E, MACRO OK
SOLUTION ANNEALED @ 1900F MIN FOR 1 HR MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7014A-1 EU DIRECTIVE
2011/65/EU.ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight	Bundle Weight
BF64104	1657							

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

Heat	Supplier #	CM	C %	CE %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
J0VI		US	.027	.216	.12	15.02	3.21	.78	.16	.036	4.39	.024
			S %	SI %	TA %	TI %						
			.0250	.63	.0050	.0025						

MECHANICAL PROPERTIES

1 d o i c r	HB No.	Grain No.	Ferrite %	TS-900CAP KSI	YS-900CAP KSI	El-900CAP % 4D	RA-900CAP %	RC-900CAP No.	
BF64104	R L	331.0	8.0	.20	200.37	175.14	19.80	50.85	44.5

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS

Technical
Dept. Mgr.

ERIC HESS



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21193**

Purchase Order Date 9/4/2013

PO Print Date 9/4/2013

Page Number 1 of 2

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Ship To : DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
08/30/10

Contact Name
Vendor Phone 514 694 9575

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M174PH-H900R1.000	17-4SS H900 ROUND BAR 1.00	9/13/2013 Yes 9/13/2013		108.00	\$8.21	\$886.68
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MATERIAL: 17-4 PH COND. H900
AS PER AMS 5643

NOTE:
PLEASE SHIP MATERIAL TO METCOR INC.
560 BOULV. ARTHUR SAUVE
SAINT-EUSTACHE, QC
J7R-5A8
450-473-1884

f Nec 107.25

163/9/24

Line Total: \$886.68

PO Instructions: PLEASE SHIP TO METCOR

Note:

9/4/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21193**

Purchase Order Date 9/4/2013

PO Print Date 9/4/2013

Page Number 2 of 2

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W OE9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 514 694 9575

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

2	M174PH-H900R1.375	17-4 SS H900 ROUND BAR 1.375	9/13/2013	48.00	\$15.77	\$756.96
---	-------------------	---------------------------------	-----------	-------	---------	----------

Yes
9/13/2013

MATERIAL: 17-4 PH COND. H900
AS PER AMS 5643

NOTE:
PLEASE SHIP MATERIAL TO METCOR INC.
560 BOULV. ARTHUR SAUVE
SAINT-EUSTACHE, QC
J7R-5A8
450-473-1884

f
51-3333

1/13/124

Line Total: \$756.96

PO Total: \$1,643.64

PO Instructions: PLEASE SHIP TO METCOR

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required ☒ YES ☐ NO
PST# 6122-5207

Change Nbr: 2 **Change Date:** 9/4/2013

Receiving Report

Date: 13/9/24

Batch No: M 126 983

Supplier: Metcon

Dart P/O: 21210

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 1310204 N/A ☒

Discrepancies

Part Number	Description

Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 13/9/24
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location

Purchase Order Receipt Listing

Page 1 of 1

Tuesday, September 24, 2013 8:21:53 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO21210 Receipt Dates from 9/24/2013 to 9/24/2013 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-MET004	Metcor Inc.								
PO21210	1		71425-30	Each	9/20/2013	9/24/2013	1.0000	\$576.91	0.0000	0	\$576.91
CAD	No		HEAT TREAT ROUND BAR 17-4 PH 1" m126953		1.0000	DESJ02		\$576.91	0.0000	0	
	2		71425-30	Each	9/20/2013	9/24/2013	1.0000	\$256.40	0.0000	0	\$256.40
	No		HEAT TREAT ROUND BAR 17-4 PH 1.375" m126953		1.0000	DESJ02		\$256.40	0.0000	0	
								Total Received Quantity:		2.0000	
								Total Qty to Inspect (PO U/M):		0.0000	
								Total Reject Quantity:		0.0000	
								Total Receipt Value:		\$833.31	
								Total Balance Due Quantity:		0.0000	

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL Order	EXPÉDITEUR Shipper ID	BON D'EXPÉDITION Shipper
189377	1	74798

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT /Customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

LIVRÉ À /Shipped To

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT Customer PO	BON DE LIVRAISON DU CLIENT Customer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMMANDE Order Date	TRANSPORTEUR Carrier
PO21210		17-4PH	2013/9/13	TST

QUANTITÉ Quantity	No. PIÈCE / Part No.	NOM DE LA PIÈCE / Part Name	DESCRIPTION DE LA PIÈCE Part Description	POIDS Weight
----------------------	-------------------------	--------------------------------	---	-----------------

52 BAR

(1) BAR 17-4PH 1"

REFERENCE 71425-30

545,

CONTENANT: 1 PALETTE

TYPE DE CONTENEUR Container Type	# DE CONTENEURS # Of Containers	COMMENTAIRES CONTENEUR Container Comments
PALETTE	1	

CERTIFICAT

EMPAQUETAGE Packing	
------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 52

POIDS EXPÉDIÉ / Weight Shipped : 545,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

43/9/29

CERTIFICAT

QUANTITÉ EXPÉDIÉE /Quantity Shipped: 52

POIDS EXPÉDIÉ / Weight Shipped : 545,00

Signature:

Date:

EXPÉDIÉ LE / Shipped On : 2013/09/18

560, boul. Arthur-Sauvé, St-Eustache (Québec) J7R 5A8
Tél. 450 473-1884
Télécopieur/Fax administration 450 491-5498
Télécopieur/Fax production 450 491-6454

Rapport d'Inspection

Inspection Report

BON DE TRAVAIL order	CHARGEMENT load
189377	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

1

COMMANDE DU CLIENT customer po	BON DE LIVRAISON DU CLIENT customer shipper no.	MATÉRIEL material	CODE DE TRAITEMENT mat'l heat code	NUMÉRO DE LOT lot number
PO21210		17-4PH		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

AGE HARDEN

CONDITION H 900

SAE AMS 2750/3 REV.E

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	40 - 47 HRC	52	45.0 - 46.0 HRC

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
52	545	BAR (1) BAR 17-4PH 1" REFERENCE 71425-30 CONTENANT: 1 PALETTE

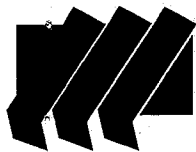
COMMENTAIRES / comments

20/09/2013

CERTIFIÉ par / Certified by:

DATE: 2013-09-18





METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC, J7R 5A8
Tel.: 450 473-1884 / Téléc. / Fax : 450 491-5498

Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
189377	1

CLIENT / customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

1

COMMANDE DU CLIENT customer po	BON DE LIVRAISON DU CLIENT customer shipper no.	MATÉRIEL material	CODE DE TRAITEMENT mat'l heat code	NUMÉRO DE LOT lot number
PO21210		17-4PH		

SPÉCIFICATIONS DU PROCÉDÉ processing specifications

AGE HARDEN
CONDITION H 900
SAE AMS 2759/3 REV.E

8
17/10/04

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	40 - 47 HRC	52	45.0 - 46.0 HRC

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
52	545	BAR (1) BAR 17-4PH 1" REFERENCE 71425-30 13 PCS TO DO 52 PCS, REFER PO 21193 CASTLE METALS CONTENANT: 1 PALETTE

COMMENTAIRES / comments

LES TRAITEMENTS THERMIQUES SUR CETTE COMMANDE A ÉTÉ FAIT EN UTILISANT DE S ÉQUIPEMENTS EN CONFORMITÉ AVEC LES REQUIS DE LA SPÉCIFICATION AMS2759. TOUTES LES OPÉRATIONS DE TRAITEMENT THERMIQUE ONT ÉTÉ FAITES EN CONFORMITÉ AVEC LES REQUIS DE LA SPÉCIFICATION DEMANDÉE ET TOUTES LES VÉRIFICATIONS ET LES TESTS DEMANDÉES ONT ÉTÉ FAITES ET DOCUMENTÉS.
AUCUN CHANGEMENT OU DÉROGATION N'A ÉTÉ FAITE PAR RAPPORT AU TRAITEMENT THERMIQUE DEMANDÉ. ON CERTIFIE QUE LE MATÉRIEL A ÉTÉ FABRIQUÉ, ÉCHANTILLONNÉ, TESTÉ ET INSPECTÉ EN ACCORD AVEC LES SPÉCIFICATIONS DU MATÉRIEL ET LE BON DE COMMANDE ET LE MATÉRIEL RENCONTRE LES EXIGENCES SPÉCIFIÉS.

ACCOMPLISHED USING HEAT TREATMENT EQUIPEMENT THAT MEETS THE REQUIREMENTS OF AMS 2759. ALL THE HEAT TREATMENT OPERATIONS WERE ACCOMPLISHED IN ACCORDANCE WITH THE REQUESTED/REQUIRED HEAT TREATMENT SPECIFICATION AND ALL REQUIRED VERIFICATIONS TEST HAVE BEEN PERFORMED AND DOCUMENTED. NO UNAUTHORIZED CHANGES OR ALL THE HEAT TREATMENT PROCESSING PERFORMED ON THIS ORDER WAS DEVIATIONS TO REQUIRED HEAT TREATMENT SPECIFICATIONS OR PROCEDURES HAVE BEEN PERFORMED.
WE CERTIFY THAT THE MATERIAL WAS MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN ACCORDANCE



METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC, J7R 5A8

Tel.: 450 473-1884 / Téléc. / Fax : 450 491-5498

Certificat de Conformité
Certificate of Compliance

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1270 ABERDEEN
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LIVRÉ À / shipped to:

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

1

WITH THE MATERIAL SPECIFICATION AND THE PURCHASE ORDER AND WAS FOUND TO MEET THE REQUIREMENTS

CERTIFIÉ par / Certified by:

Isabel O'Brien

DATE: 2013-09-19





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21210**

Purchase Order Date 9/5/2013
PO Print Date 9/23/2013

Page Number 1 of 2

Order From :
METCOR INC.
560 BOUL. ARTHUR SAUVE
SAINT-EUSTACHE, QC J7R 5A8
CA

VC-MET004

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450 473 1884

Ship To Contact
Ship To Phone
Ship Via: FedEx PI collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

REVISED \$

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	71425-30	HEAT TREAT ROUND BAR 17-4 PH 1"	9/20/2013 Yes 9/20/2013		1.00 Each	\$607.47	\$607.47
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17-4 PH ROUND BAR 1" SENT FROM METAUX CASTLE P/O:21193
FINISH:
HEAT TREAT TO COND H900
FTY IN EXCESS OF 170KSI
FTU IN EXCESS OF 190KSI
PER AMS2759/3

PLEASE ADVISE PRICE \$\$\$\$\$\$ FOR LOT OF 1"

43/9/13

Line Total: \$607.47

Note:

9/23/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO21210**

Purchase Order Date 9/5/2013

PO Print Date 9/23/2013

Page Number 2 of 2

Order From :

VC-MET004

METCOR INC.
560 BOUL. ARTHUR SAUVE
SAINT-EUSTACHE, QC J7R 5A8
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 450 473 1884

Ship To Contact

Ship To Phone

Ship Via: FedEx PI collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

2	71425-30	HEAT TREAT ROUND BAR 17-4 PH 1.375"	9/20/2013	1.00		\$269.98	\$269.98
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Yes

Each

9/20/2013

17-4 PH ROUND BAR 1.375" SENT FROM METAUX CASTLE P/O:21193

FINISH:

HEAT TREAT TO COND H900

FTY IN EXCESS OF 170KSI

FTU IN EXCESS OF 190KSI

PER AMS2759/3

PLEASE ADVISE PRICE \$\$\$\$\$\$ FOR LOT OF 1.375"

P-13/13/13

Line Total: \$269.98

PO Total: \$877.45

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr:

2

Change Date: 9/23/2013